

CHATILLON® DFIS Series ACCUFORCE® AF2 Series

Digital Force Gauges

Operating Instructions



CHATILLON DFIS Series Digital Force Gauge



*AMETEK AF2 Series Shown with MHTC
Mechanical Test Stand*

TABLE OF CONTENTS

	Page
INSTRUMENT PRECAUTIONS	4
1.0 INTRODUCTION AND PRODUCT OVERVIEW	5
1.1 PRODUCT FEATURES	5
1.2 ELECTRICAL SAFETY	5
1.3 RECHARGING BATTERIES	5
1.4 PHYSICAL DIMENSIONS	6
1.5 REVERSIBLE HOUSING	6
1.6 ABOUT THE KEYPAD	7
1.7 ABOUT THE DISPLAY	7
1.8 CONNECTION TO EXTERNAL DEVICES	8
1.9 INTERFACE CABLES	9
1.10 SETTING UP FOR SAFE USE	10
2.0 FRONT PANEL OPERATION	11
2.1 NORMAL MODE	11
2.1.1 Selecting Units of Measure	11
2.1.2 Selecting Type of Measurement - Capturing Peaks	11
2.1.3 Zeroing	12
2.1.4 Transmitting Readings	12
2.2 CONFIGURATION MODE	13
2.2.1 Configuring Output Port- Analog Output	13
2.2.2 Configuring Output Port- Digital Outputs	13
2.2.2.1 Enabling the Mitutoyo Output	14
2.2.2.2 Enabling the RS-232 Port- Numerical Data Only	15
2.2.2.3 Enabling the RS-232 Port- Full Data	16
2.2.2.4 Modifying Communication Parameters	17
2.3 DATA COLLECT MODE	18
2.3.1 About Data Collect Mode	18

TABLE OF CONTENTS

	Page
3.0 CALIBRATING THE DFIS/AF2 SERIES	20
3.1 CALIBRATION PROCEDURE	20
4.0 DIAGNOSTICS	23
4.1 SOFTWARE PART NUMBER	23
4.2 SOFTWARE REVISION LEVEL	23
4.3 CAPACITY AND UNITS	24
4.4 NO LOAD ZERO VALUE	24
4.5 RS232 LOOPBACK TEST	25
4.6 KEYPAD TEST	25
5.0 TECHNICAL REFERENCE AND SPECIFICATIONS.....	26
6.0 MODEL NUMBERS	27

PRODUCT WARRANTY

This instrument is warranted against defects in workmanship, material and design for one (1) year from the date of delivery to the extent that AMETEK will, at its sole option, repair or replace the instrument or any part thereof which is defective provided, however, that the warranty shall not apply to instruments subjected to tampering or abuse, or exposed to highly corrosive conditions.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED AND AMETEK HEREBY DISCLAIMS ALL OTHER WARRANTIES, INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY. AMETEK SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, ANY ANTICIPATED OR LOST PROFITS.

This warranty is voidable if the purchaser fails to follow any and all instructions, warnings or cautions in the instrument's operation manual.

If a manufacturing defect is found, AMETEK will replace or repair the instrument or replace any defective part thereof without charge; however, AMETEK's obligation hereunder does not include the cost of transportation which must be borne by the customer. AMETEK assumes no responsibility for damage in transit, and any claims for such damage should be presented to the carrier by the purchaser.

PRECAUTIONS

- ☒ **Read the instruction manual completely before attempting to use the DFIS or ACCUFORCE 2 (AF2) Series.** By following the instructions contained in this manual, the optimum accuracy and performance can be attained.

***IMPORTANT NOTE:** The DFIS and ACCUFORCE 2 (AF2) gauges are identical in functionality. The procedures, specifications and operations in this manual apply to both products unless noted.*

- ☒ **Turn off the DFIS/AF2 Series** before connecting or disconnecting any cables to the instrument.
- ☒ **Do not overload the DFIS/AF2 Series!** The instrument can handle an overload of up to 150% of the rated full scale. The display will read “- - -” when the gauge exceeds approximately 120% of full scale. When the force applied is removed and “- - -” is no longer displayed, the gauge may not read above 121% of full scale in the Tension Peak or Compression Peak modes. Therefore, you must contact your local distributor to ensure the load cell was not damaged, unless you are 100% sure the force applied did not exceed 150% of full scale.
- ☒ **The DFIS/AF2 Series is designed for axial loading only!** Applying load on an angle or eccentric loading may cause an erroneous reading.
- ☒ **Do not use tools to attach the shaft adapter and accessories to the gauge.** Use “finger-tight” pressure only to prevent damage to the load cell.

***IMPORTANT NOTE:** Before using your new DFIS/AF2 Series, fully charge the rechargeable Nicad battery by plugging the supplied battery charger into the battery charger jack at the top of the gauge and the proper AC outlet. Use only the battery charger supplied with the gauge. Using other chargers can overcharge and damage the battery.*

1.0 INTRODUCTION AND PRODUCT OVERVIEW

The *DFIS/AF2 Series* family of digital force gauges manufactured by AMETEK Test and Calibration Instruments Division. They have been designed to provide accurate compression and tension force measurements via an internal load cell. These instruments have been precisely crafted to provide years of reliable service. Each gauge comes equipped with a rechargeable battery pack, AC battery charger, Accessory Attachments, and a handy Carrying Case.

1.1 PRODUCT FEATURES

The key features of the *DFIS/AF2 Series* are:

- ☒ Load capacity up to 500 lbs (250 kg, 2.5 kN)
- ☒ Internal sampling rate of 1000 Hz
- ☒ Displays Tension (T) or Compression (C)
- ☒ Simple keypad operation
- ☒ Rugged aluminum housing offers long life. Top (Front) housing is reversible
- ☒ Mounting arrangements for attaching to Manual and Motorized Test Stands
- ☒ Readings can be scaled using several engineering units: LB, KG, N
- ☒ Field calibration
- ☒ Analog and Digital outputs through common connector
- ☒ Can be controlled remotely via RS-232 port

1.2 ELECTRICAL SAFETY

These instruments have been assessed against the essential health and safety requirements of the Low Voltage and the EMC Directives listed below. Based on conformity with the listed directives, the DFIS and AF2 are compliant with the following:

Directive	Test Standard	
EMC Directive (89/336/EEC)	EN 50081-1	EMC Generic Emissions Standard
	EN 50082-1	EMC Generic Immunity Standard
Low Voltage Directive (73/23/EEC)	EN 61010-1	Safety Requirement for Electrical Equip

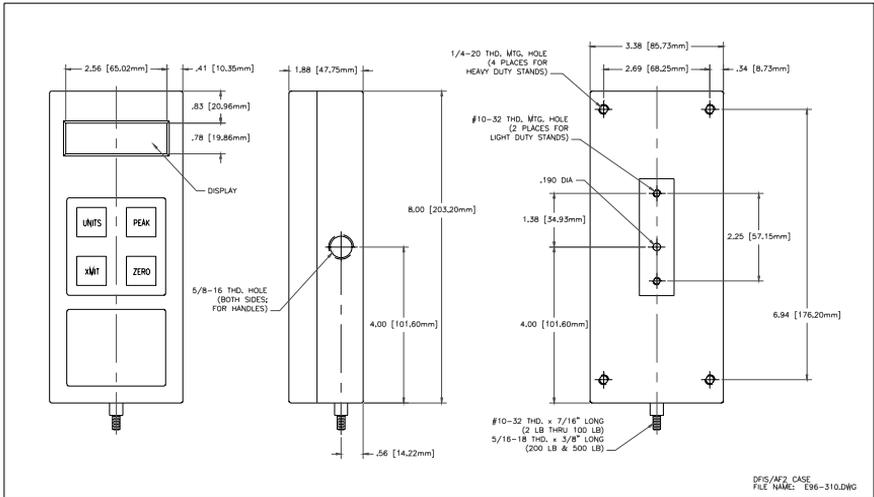
1.3 RECHARGING BATTERIES

A rechargeable NiCad battery powers the *DFIS/AF2Series*. Since NiCad batteries continue to discharge when not in use, it may be necessary to recharge the unit before use. When the battery power begins to lose its charge, the Battery Indicator will appear on the display . To recharge the battery, plug the battery charger included with the gauge into the correct voltage source and insert the charger jack into the receptacle on the end of the gauge . Charge the battery for 10-12 hours to yield approximately 8-10 hours of continuous operation. The gauge can be operated continuously with the charger connected.

_ WARNING -

Before using the gauge, please fully charge the Nicad battery. Use only the battery charger supplied with the gauge. Using other chargers can overcharge and damage the battery.

1.4 PHYSICAL DIMENSIONS



1.5 REVERSIBLE HOUSING

The *DFIS/AF2 Series* is shipped shaft-down for stand-mounted applications, and the display on the front of the gauge is configured accordingly. For performing operations in which the gauge will be hand-held, it may be desirable to rotate the front of the casing so that the display and logo will be shown right side up. To do so, remove the two screws from the back of the casing, carefully rotate the front of the casing 180 degrees being careful not to pull, pinch, or twist the wires inside, and then reinstall the screws.

NOTE: When removing the screws to the back casing for any reason, please take the proper ESD (Electro Static Discharge) precautions. Touching the circuit board without taking the proper ESD precautions may cause damage to the circuit board.



1.6 ABOUT THE KEYPAD

The keypad consists of four dedicated keys (PEAK, UNITS, ZERO, XMIT). The keypad is operational when the power switch, located on the side of the gauge, is in the ON position.

PEAK key cycles through three different operating modes: capture of the Normal reading; Peak Compression reading; or Peak Tension reading. The selected mode is indicated in the upper left of the display screen.

UNITS key allows you to select the display reading in lbs (LB), kilograms (KG) or newtons (N).

ZERO key returns current display to zero reading. Depressing this key clears peak readings as well.

XMIT is used to initiate data transmission to an external device, e.g. personal computer. This key is also used to display and modify the gauge's communications parameters.

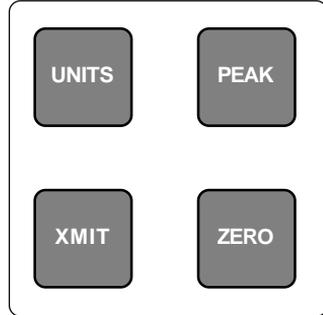
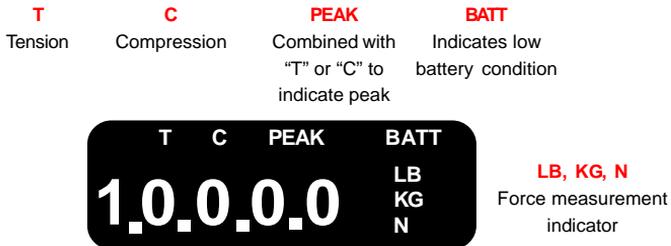


Figure 1.2
Keypad Layout

1.7 ABOUT THE DISPLAY

The display is an LCD seven segment display that is easily read even at a distance. The display illustrates different symbols such as: battery symbol (BATT) indicating the battery is running low; a "C" for compression or a "T" for tension. The peak operational modes are also displayed (T PEAK, C PEAK). The right portion of the display indicates the force measurement units (LB, KG, N). The display updates 4 times per second.



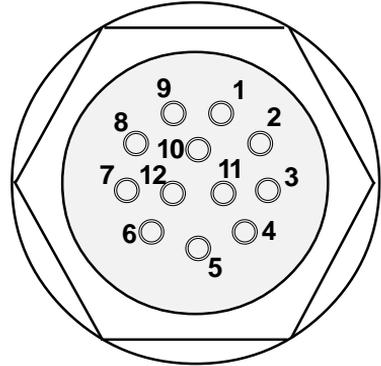
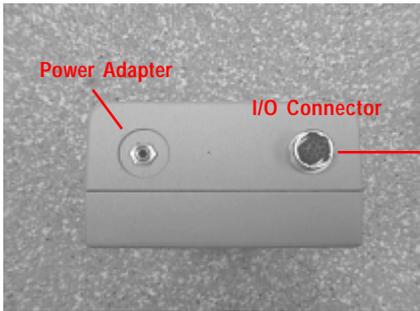
-WARNING -

Force reading accuracy may be affected by a low battery condition. BEFORE using the force gauge for the first time, fully charge the rechargeable NiCd battery. Plug the charger into the gauge's charge jack and into an AC outlet.

Always charge the battery whenever the BATT indicator is highlighted. A minimum charge of 8 hours is recommended.

1.8 CONNECTION TO EXTERNAL DEVICES

The DFIS/AF2 Series can be configured to accept input from an external source, and/or to send output to an external data-recording device, such as a strip chart recorder, an RS-232 or MITUTOYO printer, or a personal computer. It can be used in combination with CHATILLON Test Stands and application software such as NEXYGEN to meet a wide variety of application requirements. To connect the gauge to a device, attach the appropriate interface cable to the port located at the top of the gauge, and the other end to the external device.



*I/O Connector
(View from Solder End)*

The DFIS/AF2 Series is supplied with a 12-pin female connector to provide both digital and analog outputs. AMETEK offers a variety of cables to handle most applications (Refer to Section 1.9). Select the cable type required to connect the gauge to the peripheral device using the mating connector. The pinout of the connector is shown above. Pin assignments are defined in the table below.

PIN	Symbol	I/O	Purpose	Description
1	TXD	O	RS-232	Transmitted Data
2	RXD	I	RS-232	Received Data
3	GND	-	Ground	Digital Ground
4		-	Clock	Mitutoyo Clock
5		I	Ready	Mitutoyo Ready
6		I	Request	Mitutoyo Request
7		O	Data	Mitutoyo Data
8				(Reserved)
9				(Reserved)
10		-	Ground	Digital Ground
11		-	Analog GND	Analog Ground
12		O	Analog SIG	Analog Output

Table 1.8 I/O Connector Pinout

1.9 INTERFACE CABLES

Cable	Description
NC000652	6 ft (182 cm), Connects to a personal computer with a 25-pin RS-232 connection.
NC000652-1	10 ft (305 cm), Connects gauge to a personal computer with a 25-pin RS-232 connection.
NC000652-2	15 ft (450 cm), Connects to a personal computer with a 25-pin RS-232 connection.
NC000652-3	20 ft (610 cm), Connects to a personal computer with a 25-pin RS-232 connection.
NC000653	6 ft (182 cm) Connects gauge to X-Y recorder (double banana)
NC000654	5 ft (152 cm) Connects gauge to a Mitutoyo device, 10-pin
NC000697	10 ft (305 cm) Connects gauge to a Mitutoyo device, RS232
NC000698	10 ft (305 cm) Connects gauge to a Datamyle
NC000647	6 ft (182 cm) Connects to CHATILLON Model TCD
ENC0125	8 ft (243 cm) Connects to CHATILLON Model TCM

1.10 SETTING UP FOR SAFE USE

The *DFIS/AF2 Series* should be properly setup before accurate and most of all, safe measurements can be made.

Only when you have verified that you will be conducting a safe test, proceed as follows:

1. Determine what and how it will be tested and verify that the *DFIS/AF2 Series* can handle the test.
2. If desired, mount the gauge in the test fixture.
3. If you will be powering the instrument from the AC line, plug the charger into its jack on the instrument. Plug the charger into the correct AC voltage outlet (the required AC voltage and frequency are listed on the charger).
4. Otherwise, if you will be powering the instrument from batteries, fully charge the batteries before using.

IMPORTANT NOTE: Before using your new *DFIS/AF2 Series*, fully charge the rechargeable Nicad battery by plugging the supplied battery charger into the battery charger jack at the top of the gauge and the proper AC outlet. Use only the battery charger supplied with the gauge. Using other chargers can overcharge and damage the battery.

5. Attach all necessary attachments and plug in the cables. Route the cables so they do not interfere with the test.
6. Zero the gauge by depressing the ZERO key.
7. Attach the specimen and begin to take measurements.

2.0 FRONT PANEL OPERATION

The *DFIS/AF2 Series* can operate in one of the three modes: Normal, Data Collect and Configuration.

2.1 NORMAL MODE

The principal function of the Normal mode is to provide indications of load applied to the load cell. *Instantaneous force*, *peak-tension* and *peak-compression* readings can be displayed and scaled in a variety of units of measure.

2.1.1 Selecting Units of Measure

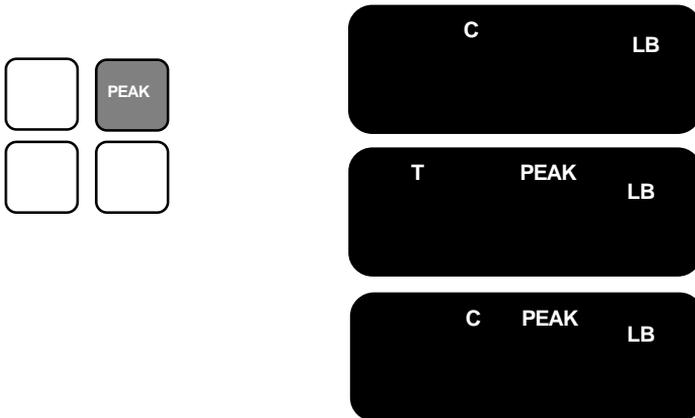
Force indications can be displayed in LB, KG, or N. The gauge displays the active units of measure on the LCD display. Pressing the UNITS key will cycle between the three available measuring units.



With gauge power ON, depress the **UNITS** key to cycle through available force measurement units (LB, KG, N). Release the key when the desired unit is displayed.

2.1.2 Selecting Type of Measurement – Capturing Peaks

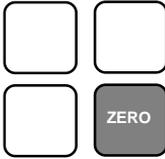
The gauge continuously measures instantaneous tension or compression forces (normal readings). It also captures peak-tension and peak-compression forces. The gauge displays which measurement is being indicated. Pressing the PEAK key will cycle between the available force measurement modes.



With gauge power ON, depress the **PEAK** key to cycle through available force modes (C, T, T PEAK, C PEAK). Release the key when the desired unit is displayed. The display will indicate C until tension is applied to the loadcell. This will cause the display to indicate tension (T).

2.1.3 Zeroing

Zeroing allows you to exclude the weight of accessories and attachments from the indicated force readings. It also clears captured peak tension and compression readings. To zero the gauge, momentarily press the ZERO key. Only the current measurement type (i.e., NORM, T-PK, C-PK) will be zeroed. To zero and clear all measurement types press and hold the PEAK key and then press the ZERO key. Zeroing the gauge takes approximately 0.5 seconds.

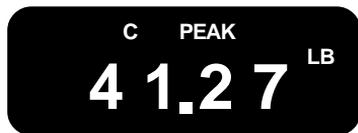
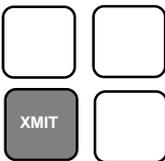


To TARE, affix the required adapter or fixture to the gauge. Orient the gauge so that it is positioned as it will be during testing. Depress the ZERO key to tare the gauge.

To ZERO, after a test, depress the ZERO key to zero the force readings. Removing power to the gauge will also zero the force readings.

2.1.4 Transmitting Readings

Pressing the XMIT key will cause the gauge to transmit a single reading (current measurement type and current units) through the output port (MITUTOYO or RS-232). If the gauge is in the NORM mode, the data value (NORM, T-PK or C-PK) displayed on the screen will be transmitted. If the gauge is in the DATA COLLECT mode, where a series of measurements are taken, the gauge will transmit an averaged value of the outputs at the loadcell.



To TRANSMIT, depress the XMIT key to transmit the instantaneous force reading from the gauge to a personal computer or external device. The proper interface cable must be connected to the gauge and the device.

2.2 CONFIGURATION MODE

The Configuration Mode facilitates the communications setup for the gauge.

2.2.1 Configuring Output Port- Analog Output

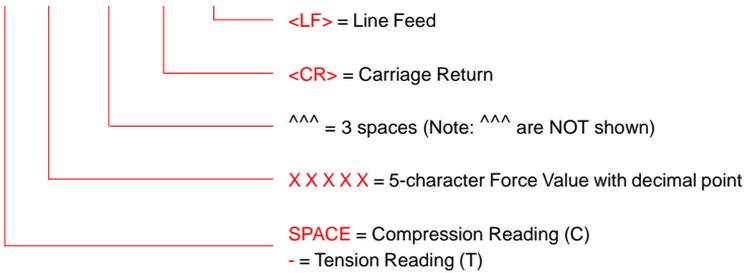
The analog output is always available at the output port without configuration. The analog output is 0 to -1.50Vdc (min) in tension mode and 0 to 1.50Vdc (min) in compression mode.

2.2.2 Configuring Output Port- Digital Output

The DFIS/AF2 gauge supports three types of digital output: Modified BCD (Mitutoyo), RS232 Numerical Data Only and RS232 Full Data.

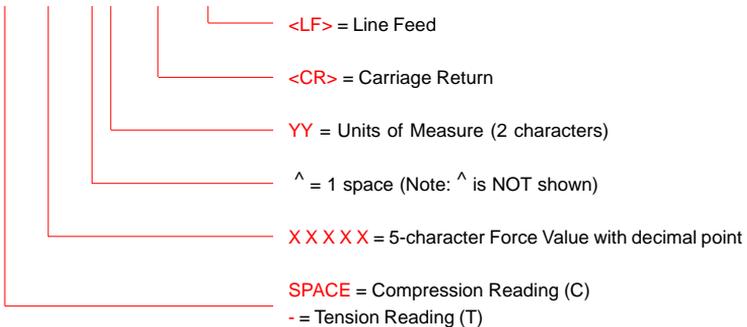
When the digital output is configured for RS232 Numerical Data Only, the format of the data being transmitted to the external device is:

- XXXXX^{^^^}<CR><LF>



When the digital output is configured for RS232 Full Data, the format of the data being transmitted to the external device is:

- XXXXX^{^YY}<CR><LF>



2.2.2.1 Enabling MITUTOYO Digital Output

To enable the MITUTOYO digital output, turn the gauge power OFF.



- NOTICE -

You must power down the gauge to configure the digital output and communication specifications for the gauge.

To enable the **MITUTOYO** output, with gauge power OFF, DEPRESS and HOLD the **XMIT** key while simultaneously turning the gauge power switch to the ON position. Release the XMIT key after approximately 2 seconds.

The gauge will display the current communication parameters for the gauge. The parameters will be displayed in the following order: Baud Rate, Units, Word Length/Stop Bits and Parity.

- NOTICE -

Your gauge is shipped with the following factory settings:

Baud Rate = 9600

Units = 0 1 (Transmit with Units)

Word Length/Stop Bits = 7 - 2 (7 bit word/2 stop bits)

Parity = -P (No Parity)

To select the **MITUTOYO** output, change the BAUD RATE to **000H** by depressing the **UNITS** key until 000H is displayed. Once 000H is displayed (000H will flash), depress the **XMIT** key to accept and proceed to the next communication parameter. If you do not need to select a new parameter, the display will first flash 0000, then display the normal operating display to begin testing.

2.2.2.2 Enabling RS232 Digital Output- Numerical Data Only

To enable the RS232 digital output with numerical data only, turn the gauge power OFF.



- NOTICE -

You must power down the gauge to configure the digital output and communication specifications for the gauge.

To enable the **RS232 NUMERICAL DATA ONLY** output, with gauge power OFF, DEPRESS and HOLD the **XMIT** key while simultaneously turning the gauge power switch to the ON position. Release the XMIT key after approximately 2 seconds.

The gauge will display the current communication parameters for the gauge. The parameters will be displayed in the following order: Baud Rate, Units, Word Length/Stop Bits and Parity.

- NOTICE -

Your gauge is shipped with the following factory settings:
Baud Rate = 9600
Units = 0 1 (Transmit with Units)
Word Length/Stop Bits = 7 - 2 (7 bit word/2 stop bits)
Parity = -P (No Parity)

To select the **RS232 NUMERICAL DATA ONLY** output, change the UNITS to **0 2** by depressing the **UNITS** key until **0 2** is displayed. Once **0 2** is displayed (**0 2** will flash), depress the **XMIT** key to accept and proceed to the next communication parameter. If you do not need to select a new parameter, the display will first flash 0000, then display the normal operating display to begin testing.

2.2.2.3 Enabling RS232 Digital Output- Full Data (Default)

To enable the RS232 digital output with full data, turn the gauge power OFF. Full data means that UNITS will be included with your force value during transmission to an external device.



- NOTICE -

You must power down the gauge to configure the digital output and communication specifications for the gauge.

To enable the **RS232 FULL DATA** output, with gauge power OFF, DEPRESS and HOLD the **XMIT** key while simultaneously turning the gauge power switch to the ON position. Release the XMIT key after approximately 2 seconds.

The gauge will display the current communication parameters for the gauge. The parameters will be displayed in the following order: Baud Rate, Units, Word Length/Stop Bits and Parity.

- NOTICE -

Your gauge is shipped with the following factory settings:

Baud Rate = 9600

Units = 0 1 (Transmit with Units)

Word Length/Stop Bits = 7 - 2 (7 bit word/2 stop bits)

Parity = -P (No Parity)

To select the **RS232 FULL DATA** output, change the UNITS to **0 1** by depressing the **UNITS** key until 0 1 is displayed. Once 0 1 is displayed (0 1 will flash), depress the **XMIT** key to accept and proceed to the next communication parameter. If you do not need to select a new parameter, the display will first flash 0000, then display the normal operating display to begin testing.

2.2.2.4 Modifying Communication Parameters

You may change the communication parameters for the force gauge by sequencing through the communication setup display.



- NOTICE -

You must power down the gauge to configure the digital output and communication specifications for the gauge.

To modify any communication parameter, with gauge power OFF, DEPRESS and HOLD the XMIT key while simultaneously turning the gauge power switch to the ON position. Release the XMIT key after approximately 2 seconds.

The gauge will display the current communication parameters for the gauge. The parameters will be displayed in the following order: Baud Rate, Units, Word Length/Stop Bits and Parity.

- NOTICE -

Your gauge is shipped with the following factory settings:

Baud Rate = 9600

Units = 0 1 (Transmit with Units)

Word Length/Stop Bits = 7 - 2 (7 bit word/2 stop bits)

Parity = -P (No Parity)

To change any communication parameter, gain access to a parameter by depressing the XMIT key. BAUD RATE will be the first parameter displayed, followed by UNITS, WORD LENGTH, STOP BITS and PARITY in this order respectively.

To change a parameter, once you have sequenced to the parameter, depress the UNITS key until you display the option desired for that specific parameter. To enable the parameter, depress the XMIT key. The selected parameter will flash. You must then depress the XMIT key to go to the next parameter. You must sequence through each parameter regardless of whether or not you will be making a change. After the PARITY parameter, the display will flash 0000 and then display the normal operating display.

2.3 DATA COLLECT MODE

The DFIS/AF2Series can accept and execute commands through the RS-232 serial port. The command set is tailored to make it easy to configure and operate the instrument under computer control.

2.3.1 About Data Collect Mode

Data transmitted by the gauge in Data Collect mode is a filtered average of 45 instantaneous force readings. Digital filtering is employed to eliminate false readings resulting from noise and vibration.

The external device, which the gauge is communicating to, e.g. personal computer, must be configured to transmit an ASCII character "F" to the gauge. This signals the gauge to go into, or out of DATA COLLECT mode.

When the external device sends an ASCII character "?" or "X" to the gauge, the gauge will always respond even if the instantaneous reading is a zero value. This permits real time data collection to begin at a force reading or zero value. The ASCII character "?" or "X" is a request to the gauge to transmit data.

The gauge will return to Normal mode when it receives an ASCII character "F". The table on the next page shows the available ASCII characters and their functions.

The diagram below will illustrate how the gauge operates based on these ASCII characters.

- NOTICE -
Each ASCII character transmission will advance the gauge one step, similar to a keypad entry.

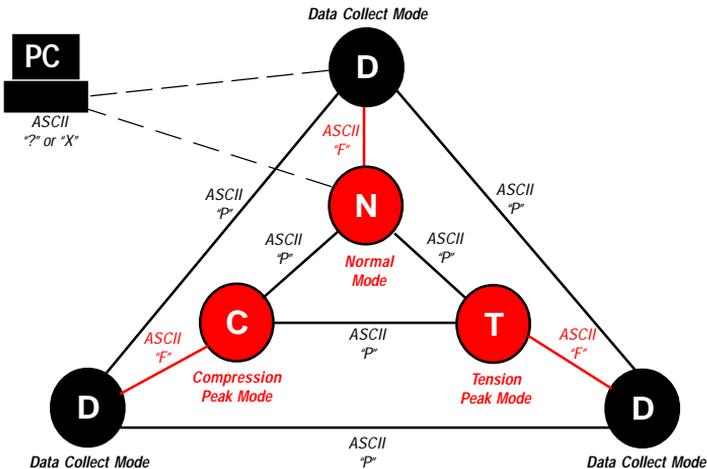


Figure 2.3
Data Collect Mode and ASCII Command
Relationship

The *DFIS/AF2Series* can accept and execute commands through the RS-232 serial port. The command set is tailored to make it easy to configure and operate the instrument under computer control. The string commands are sent as ASCII characters. The following string commands are recognized:

Command	Response	Description
	Legend: ^ is space (20 hex); 9 is a number 0 through 9; ± is a space or a minus; <CR> is Carriage Return (0D hex); <LF> is Line Feed (0A hex).	
	^^^^^^^^^^<CR><LF>	On power-up, this line is sent.
A	Unit^="lb"<CR><LF> Unit^="kg"<CR><LF> Unit^="N"<CR><LF>	Sends currently selected units to external device.
F		Toggles between Data Collect and the Normal and Peak Modes
P		Steps through Normal and Peak Modes: Normal, Tension Peak, Compression Peak
R		Resets the gauge: zeroes all modes.
S	^N-MODE^^^<CR><LF> TP-MODE^^^<CR><LF> CP-MODE^^^<CR><LF> DC-MODE^^^<CR><LF>	Sends currently selected mode: Normal, Tension Peak, or Data Collect
U		Steps through Units in the following order: lb, kg, N
X or ?	±99.99^lb<CR><LF> ±99.99^kg<CR><LF> ±999.9^N<CR><LF> ERROR^^^^^^<CR><LF>	Sends data on display with the position of the decimal place the same as on display. If in Data Collect Mode, sends the Data Collect filter instead. If "Transmit Units" is set to transmit without units, lb, kg, and N are replaced by ^^. Response during force overload.
Z		Zeroes the currently selected mode: Normal, Tension Peak or Compression Peak.

3.0 CALIBRATING THE DFIS/AF2 SERIES

The *DFIS/AF2 Series* may be field calibrated, however, for optimum performance, it is recommended that your gauge be factory calibrated at least every other year or more frequently depending on your frequency of use. Field calibration is recommended every 6 to 12 months. A 5-point calibration is required where five different calibrated weights are applied to the load shaft at increments of 20%, 40%, 60%, 80% and 100% of capacity.

- WARNING -

The DFIS/AF2 Series should always be calibrated to full capacity. A 500 lb capacity gauge should be calibrated at a full scale reading of 500 lbs. If you have a 500 lb capacity gauge, yet you use the gauge between 0 and 100 lbs, YOU CANNOT calibrate the gauge as though the full load is 100 lbs.

- ☐ You must have a way to mount the load cell vertically oriented before applying tension and compression force.
- ☐ The *DFIS/AF2 Series* should be calibrated using deadweights representing 100% of the rated full scale with 20% increments. For example, calibrating a 10 lb. gauge, the deadweights must be in 20% increments for a total of 10 lbs. at correct gravity.
- ☐ You must have a safe method of axially applying the deadweights to the load cell in both the tension and compression directions.

- WARNING -

You must depress ZERO at the completion of the calibration procedure to record the calibration data into the instrument's electronics. Data is NOT SAVED until the ZERO key is depressed.

If, at any time during the calibration procedure that incorrect data is being displayed, simultaneously depress PEAK and ZERO keys to restart the calibration procedure.

3.1 CALIBRATION PROCEDURE

This section leads you step-by-step through the calibration process for a *DFIS/AF2Series*:

☐ STEP 1



Gauge Pre-Set

With gauge power OFF, PRESS and HOLD the **UNITS** and **PEAK** key. Switch gauge power to ON. Select the units to be used during the calibration. Depress the **UNITS** key to scroll through the available units (LB, KG, N). Press **ZERO** to select the desired unit.

☐ STEP 2



Select the desired capacity that will be calibrated (2, 10, 50, 100, 200 or 500). Depress the **UNITS** key to scroll through the available capacities. Press **ZERO** to select the desired capacity.

q **STEP 3**



Test Loadcell and A/D Converter

The display indicates the loadcell reading as a percent of the A/D span. Display the % A/D Mode by depressing the UNITS key. The % A/D Mode is displayed and should be below 6.0. Press ZERO.

Note: If the % A/D Mode is greater than 6.0, the loadcell may be damaged. The gauge should be returned to the factory or the loadcell should be replaced.

- WARNING -

Once the gauge has displayed "-00-" place the gauge flat onto its back side. DO NOT place the gauge in a vertical position and DO NOT mount the gauge to a test fixture. The gauge must be positioned on its back to remove any effects of gravity prior to the calibration.

q **STEP 4**



The display should indicate -00-, which indicates zero offset of the loadcell and that the loadcell is ready to be measured. Make sure the gauge is laying flat on its back side. **DO NOT place the gauge in a vertical position while zero offset is being measured.**

Depress the ZERO key to prepare the gauge for calibration. Allow a 5 minute warm up time before proceeding to Step 5.

q **STEP 5**

You may now position the gauge onto a test fixture (test stand) so that it is in COMPRESSION mode. You do not need to zero or tare the gauge.

q **STEP 6**



Add FULL LOAD to the gauge and exercise the loadcell. Remove the full load weight and repeat this process 2 additional times (Exercise the loadcell with full load a total of 3 times).

After applying and removing full load for the third time, depress the **ZERO** key.

The display will prompt you to add the full load weight.

Note: A blinking number represents an incorrect weight or a problem with the load cell or gauge electronics. The gauge should be returned for factory service.



If "PEAK" is displayed, the weight is NOT steady. Wait for the weight to stabilize and for the "PEAK" indicator to disappear before going to the next step. Once stable, depress the ZERO key.

☞ **STEP 7**



The gauge will display the next value of weight to be applied to the loadcell (80% capacity). Add 80% of full load to the gauge.

The display should indicate the same value of the calibrate load weight. The display reading should not blink. Depress the **ZERO** key.

Note: A blinking number represents an incorrect weight or a problem with the load cell or gauge electronics. The gauge should be returned for factory service.

☞ **STEPS 8, 9, 10**

The gauge will continue to display the next value of weight to be applied to the loadcell. Repeat the process until all 5-points have been successfully calibrated in COMPRESSION mode.

☞ **STEP 11**

Remove the gauge from the test fixture and from Compression mode and re-orient the gauge into TENSION mode.

Note: The display will indicate TENSION mode by a blinking "T", blinking Units or blinking decimal point.

A blinking "C" indicates a COMPRESSION verify mode.

Repeat STEPS 6-10 with the gauge in TENSION mode.

☞ **STEP 12**

After the gauge has been calibrated in both Compression and Tension modes, depress the **ZERO** key to exit the calibration process and record calibration data. The gauge is now calibrated.

- WARNING -

You must depress ZERO at the completion of the calibration procedure to record the calibration data into the instrument's electronics. Data is NOT SAVED until the ZERO key is depressed.

If, at any time during the calibration procedure that incorrect data is being displayed, simultaneously depress PEAK and ZERO keys to restart the calibration procedure.

4.0 DIAGNOSTICS

In the Self Test operation, the *DFIS/AF2 Series* performs a series of self-diagnostic tests. During self diagnostics, the gauge will display ". . ." and then the following information:



- NOTICE -

You must power down the gauge to perform self diagnostic tests.

To enable the **SELF DIAGNOSTIC**, with gauge power OFF, DEPRESS and HOLD the **ZERO** key while simultaneously turning the gauge power switch to the ON position.

4.1 SOFTWARE PART NUMBER



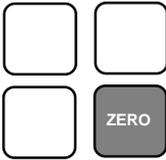
To display the **SOFTWARE PART NUMBER** used with the gauge, depress the ZERO key. A four digit number will appear representing the software part number.

4.2 SOFTWARE REVISION LEVEL



To display the **SOFTWARE REVISION NUMBER** used with the gauge, depress the ZERO key. The gauge will display the revision number, e.g. Revision 2.08.

4.3 CAPACITY AND UNITS



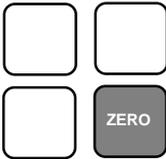
To display the **CAPACITY** and **UNITS** used with the gauge, depress the ZERO key. The gauge will display the capacity and units used in the previous and most current calibration.

- WARNING -

If no capacity or calibration data is found in the gauge's EPROM, the display will blink "-EL". This indicates that the gauge must be recalibrated.



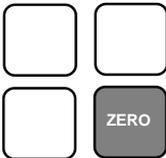
4.4 NO LOAD ZERO VALUE



To display the **NO LOAD ZERO**, depress the ZERO key. The gauge will display the no load zero measured during the previous and most current calibration. The display will indicate the no load zero reading in % of A/D range).

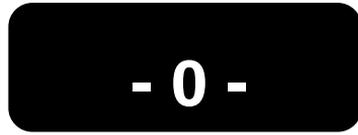
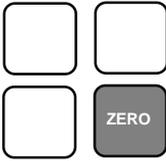
- WARNING -

You must place the gauge on its back side in a horizontal position.



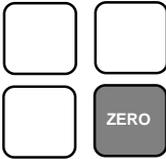
Place the gauge on its back side in a horizontal position, depress the ZERO key. The gauge will display a blinking "-00-" then display the applied force in % of A/D range until ZERO is depressed again.

Press ZERO to display the current no load value.



Depress the ZERO key and the gauge will compare the current and stored no load offsets (zeros). If the gauge displays "-0-", the gauge is within specification. If another value is displayed, the current offset has shifted too far from the stored offset and recalibration is required. The difference between the current offset and tolerance is displayed as a % of A/D range.

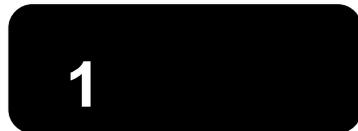
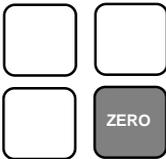
4.5 **RS232 LOOPBACK TEST**



Depress the ZERO key and the gauge will transmit an ASCII character "U" (See Section X.X Data Collect Mode) back to itself via an RS232 loopback connector (Not included). Depress ZERO again to exit the loopback test.

With a loopback connector (Txc jumpered to Rxd); depress XMIT to send a continuous "U". The gauge will display a count of the number of transmission errors. The display will blink. Depress XMIT and the loopback test will toggle ON (Blinking) and OFF (steady).

4.6 **KEYPAD TEST**



Depress the ZERO key and the gauge will perform a KEYPAD test. The gauge will display the number of each key that was depressed: UNITS = 1, PEAK = 2, XMIT = 3, and ZERO = 4.

Turn power OFF to exit diagnostics mode.

5.0 TECHNICAL REFERENCE & SPECIFICATIONS

Accuracy

DFIS Series: $\pm 0.15\%$ of Full Scale ± 1 LSC

AF2 Series: $\pm 0.2\%$ of Full Scale ± 1 LSC

Tare Capacity

10% in order to utilize Full Scale (in lb Mode); can tare more than 10%, however user may not have use of gauge's Full Scale capacity during testing

Deflection

0.007 \pm 0.003 for loadcell

Safe Overload

Gauge will display "- - -" when the force applied exceeds approximately 120% of the gauge's capacity

Overload

Maximum overload is 150%. Load Cell deformation may occur when overload exceeds 150%. Contact your local AMETEK Representative if you experienced an overload beyond 150%.

Analog Output

-1.50 (Min) to 1.50Vdc (Min) at Full Scale

Digital Output

RS-232 and MITUTOYO

Display Update

8 updates per second in Normal or Peak Mode

Sampling Rate

1,000 samples per second

Battery Life

8-10 hours of continuous operation between charges

Temperature Range

40 to 110°F (5 to 45°C)

Temperature Stability

0.06% per °F

Warranty

1 year

6.0 MODEL NUMBERS

CHATILLON® Brand

Model	Capacity
DFIS2	2 lb x 0.002 lb 1 kg x 0.001 kg 10 N x 0.01 N
DFIS10	10 lb x 0.01 lb 5 kg x 0.005 kg 50 N x 0.05 N
DFIS50	50 lb x 0.05 lb 25 kg x 0.02 kg 250 N x 0.2 N
DFIS100	100 lb x 0.1 lb 50 kg x 0.05 kg 500 N x 0.5 N
DFIS200	200 lb x 0.2 lb 100 kg x 0.1 kg 1000 N x 1 N
DFIS500	500 lb x 0.5 lb 250 kg x 0.2 kg 2500 N x 2 N

AMETEK® Brand

Model	Capacity
AF2-002	2 lb x 0.002 lb 1 kg x 0.001 kg 10 N x 0.01 N
AF2-010	10 lb x 0.01 lb 5 kg x 0.005 kg 50 N x 0.05 N
AF2-050	50 lb x 0.05 lb 25 kg x 0.02 kg 250 N x 0.2 N
AF2-100	100 lb x 0.1 lb 50 kg x 0.05 kg 500 N x 0.5 N
AF2-200	200 lb x 0.2 lb 100 kg x 0.1 kg 1000 N x 1 N
AF2-500	500 lb x 0.5 lb 250 kg x 0.2 kg 2500 N x 2 N

AMETEK

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